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Unconventional Machining Processes

Unit - 1

Introduction



1.1 Conventional machining Process

- metal is removed by means of tool which is harder than w/p
- tool & w/p are in direct contact with each other

1.2 Demerits of conventional m/c Processes

- metal is removed by chip formation which is difficult & expensive
- Removal of these chips - disposal & recycling is a tedious process
- very large cutting forces are involved in this process
- large amt. of heat is generated b/w tool & w/p.

1.3 Unconventional Manufacturing Processes

Two categories

1. Unconventional machining Process

(or)

Non-Traditional machining Process

2. Unconventional forming Process

1.4 Unconventional Forming Process

- metals are formed through the release & application of large amt. of energy in a very short interval time

Prepared by
S. Senthil Kumar AP/Mech

b/w - Between
w/p - workpiece
amt. - amount
m/c - machining

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